60B01

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and fied to the splicer rods or dowel bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Minimum *Pull-out Strength = $0.66 \times fy \times A_t$ (Tension in kips)

 A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

	BAR SPLIC	ER ASSEMBLI	ES
		Strength Requirements	
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length		Min. Pull-Out Strength kips - tension
#4	1'-8''	14.7	7.9
#5	2'-0''	23.0	12.3
#6	2'-7"	33.1	17.4
#7	3′-5″	45.1	23.8
#8	4'-6''	58.9	31.3
#9	5′-9′′	75.0	39.6
#10	7'-3"	95.0	50.3
#11	9'-0''	117.4	61,8

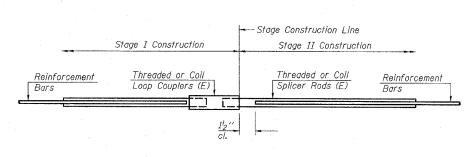
STANDARD

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity = $1.25 \times fy \times A_t$

Where fy = Yield strength of lapped reinforcement bars in ksi.

	BAR SPLIC	ER ASSEMBLI	ES
		Strength Requirements	
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length		Min. Pull-Out Strength kips - tension
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- Stage Construction Line	
Bott	
] .
<u>"A"</u>	Threaded or Coil
Forms — Foam Plugs	Splicer Rods (E)
W 4 2 5	
<i>──Washer Face</i> " B"	
INSTALLATION AND SETTING METHO	DDS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or

(E): Indicates epoxy coating.

6'-0"

Threaded or Coil

Splicer Rods (E)

No. Required = 0

cementing to steel forms.

BAR SPLICER ASSEMBLY ALTERNATIVES

— Wire Connector

The diameter of this part is

equal or larger than the

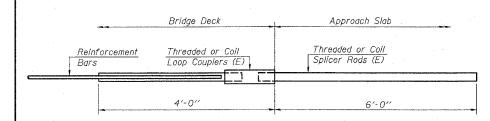
diameter of bar spliced.

** Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

ROLLED THREAD DOWEL BAR

** ONE PIECE

WELDED SECTIONS



FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension No. Required = 270

Reinforcement	bars $\frac{1_2^{\prime\prime}}{cl}$
	<u>FOR STUB</u>
	<u>ABUTMENTS</u>
, particular	
·	Bar Splicer for #5 bar
Min.	Capacity = 23.0 kips - tension
Min.	Pull-out Strength = 12.3 kips - tension

Approach slab

Abutment hatch block

Threaded or Coil Loop Couplers (E)

Bar Size	No. Assemblies Required	Location	
#5	1,438	Deck, Integral Abut., Pier, Approach Pavement	
#6	16	Diaphragm	
#7	38	Abutments, Pier	
#8	18	Pier	
#10	6	Pier	

			SHEET S-38 OF S-53
REVISION		THE THOIS DEPARTE	MENT OF TRANSPORTATION
NAME	DATE	ILLINOIS DEI ARTI	MENT OF TRANSFORTATION
		BAR SPLICER	ASSEMBLY DETAILS
	-	ILLINOIS	S 60 OVER I-94
		F.A.P. RTE. 3	335 SECTION 119R-2
		LAKE, COUNTY	STA. 445+54.14
		S.N. 049-2012	ISTHA BRIDGE NO. 407
			DESIGNED BY: DE
		SCALE:	DRAWN BY: DE
		DATE: MAY 8, 2007	CHECKED BY: SP

TYLININTERNATIONAL

The diameter of this part

is the same as the diameter of the bar spliced.